

Date: Thursday, 29/05/2008 11:04:31 AM
 User: Julie Lecocq

Process Sheet

Customer:	: CU-DAR001 Dart Helicopters Services	Drawing Name	: EC120 WEARPLATE KIT
Job Number	: 39554		
Estimate Number	: 11513		
P.O. Number	:	Part Number	: D120639011
This Issue	: 29/05/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: N/A
First Issue	: / /	Project Number	: N/A
Previous Run	: 39080	Drawing Revision	: N/A
	Type	Material	:
	: PURCHASED PARTS	Due Date	: 03/06/2008
Written By	:	Qty:	3
Checked & Approved By	: <u>JLD 08.5.29</u>	Um:	Each
Comment	: Est. D 02.09.13 Re-format, Added MS27130-S30	KJ	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile and type labels per PPP D120-639-011 CHG 002

JLD
08/06/03
08.5.30

2.0	D2746	Wearshoe
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Wearshoe

Pick: Packing Kit

Qty	Part Number	Description	Batch
1	D2746	Wearplate	<u>35495</u>

3.0	D265631	Wearshoe
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Wearplate

Qty	Part Number	Description	Batch
1	D2656-31	Wearplate	<u>27474</u>

4.0	D265613	Wearplate
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Wearplate

Qty	Part Number	Description	Batch
1	D2656-13	Wearplate	<u>35542</u>

08/06/03 (3)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: EC120 WEARPLATE KIT

Job-Number: 39554

Part Number: D120639011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D26483

Wearpad



Comment: Qty.: 5.0000 Each(s)/Unit Total : 15.0000 Each(s)

Wearpad

Qty Part Number

Description

Batch

5 D2648-3

Wearpad

38886 10x 34591 54

6.0

ALS71032130

Insert



Comment: Qty.: 36.0000 Each(s)/Unit Total : 108.0000 Each(s)

Insert

Qty Part Number

Description

Batch

36 ALS7-1032-130

Insert

Or AKS7-1032-130

Or ALS4-1032-130

Or AKS4-1032-130

M105808

7.0

MS27039108

Screw



Comment: Qty.: 40.0000 Each(s)/Unit Total : 120.0000 Each(s)

Screw

Qty Part Number

Description

Batch

40 MS27039-1-08 Screw

M108077

8.0

AN960JD10L

Washer



Comment: Qty.: 40.0000 Each(s)/Unit Total : 120.0000 Each(s)

Washer

Qty Part Number

Description

Batch

40 AN960JD10L

Washer

M104885

9.0

MS27130S30

Insert



Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

Insert

Qty Part Number

Description

Batch

4 MS27130-S30

Insert

or RNS1032-330

M100184

Ref 6/3 (3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5 08/06/03 (12)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

62

(3x)

Package and Identify as per PPP D120-639-011

H

8/6/3

50

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/06/04

Job Completion



MF 08-06-04

W/O:		WORK ORDER CHANGES					
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QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries